

46.58

**Work Order ID 158214****\*158214\***

Page 1

Tuesday, March 21, 2017 1:12:54 PM

**Item ID:** D2037-101 **Accept** **\*N900040100\*** **Setup** **Start** **\*NS1\***  
**Revision ID:** **Stop** **\*NS2\***  
**Item Name:** Arm  
**Start Date:** 3/23/2017 **Start Qty:** 3.00 **\*3\*** **Cust Item ID:**  
**Required Date:** 4/5/2017 **Req'd Qty:** 3.00 **\*3\*** **Customer:**  
**Reference:** SCHEDULED

**Approvals:** **Process Plan:** DAS **Date:** MAR 21 2017 **Tooling:**                      **Date:**                      **Run** **Start** **\*NR1\***  
**QC:** 21 **Date:**                      **SPC (Y/N):**                      **Date:**                      **Stop** **\*NR2\***  
9-89

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                                                                            | Set Up/<br>Run Hours | Tool ID | Tool #    | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|-----------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                                                                                 |                      |         |           |              |               |               |                  |                |
| D2037                          | D ✓                                                                                                                                 |                      |         |           |              |               |               |                  |                |
| 100                            | NC BRAKE                                                                                                                            | 0.04                 |         |           |              |               |               |                  |                |
| <b>*100*</b>                   |                                                                                                                                     |                      |         |           |              |               |               |                  |                |
| Brake NC                       | <b>Memo</b>                                                                                                                         | 0.59                 |         |           |              |               |               |                  |                |
| Brake NC                       | Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-101T1                                                             |                      |         |           |              |               |               |                  |                |
| 110                            | Small Fab                                                                                                                           | 0.00                 |         |           |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                                                                                     |                      |         |           |              |               |               |                  |                |
| Small Fab                      | <b>Memo</b>                                                                                                                         | 0.49                 |         |           |              |               |               |                  |                |
| Small Fab                      | 1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037<br>ends of D2037-101 tube as required using DT8545<br>3-Deburr as required |                      |         | 2-Flatten |              |               |               |                  |                |
| 120                            | QC5- Inspect part completeness to step on W/O                                                                                       | 0.00                 |         |           |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                                                                                     |                      |         |           |              |               |               |                  |                |
| QC                             | <b>Memo</b>                                                                                                                         | 0.06                 |         |           |              |               |               |                  |                |
| Quality Control                |                                                                                                                                     |                      |         |           |              |               |               |                  |                |

 DAS  
38  
9-89  
MAR 29 2017

**Work Order ID 158214**

Tuesday, March 21, 2017 1:12:54 PM

**\*158214\***

Page 2

Item ID: D2037-101

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Arm

Start Date: 3/23/2017 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 4/5/2017 Req'd Qty: 3.00

**\*3\***

Customer:

Reference: SCHEDULED

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Packaging

Memo

LOCATION : WA001

0.03

3

MAR 3 2017

DAS  
6  
9-89

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Quality Control

Memo

0.30

17/4/3

DAS  
21  
9-89

MAR 3 2017

# Picklist Print

Tuesday, March 21, 2017 1:12:57 PM

Page 1

Work Order ID: 158214

**\*158214\***

Parent Item: D2037-101

**\*D2037-101\***

Parent Item Name: Arm

Start Date: 3/23/2017

Required Date: 4/5/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 05-11-01 JLM  
IPP Rev:B 08-07-29 revD as per dwg DD verified by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304TR0.750W.049                |                        | Purchased     |             | No                  |                  | 110             | f                  | 198.6040       | 3.916       | 12.36632     |               |                |        |

**\*M304TR0 750W 049\***

304 RD Tube .750 x .049W

**\*\***

*FF*

**MAR 28 2017**

Location

Loc Qty

Loc Code

GA002

198.6039972

M135709

0.0000037

M136667

2.076315

M136760

20.2852605

M136846

36.242418

M136943

60

M137091

80

12.36632

